Data Sheet Code 02 2730-EN

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Name	ULTIMAX	
Description	Water-based acrylic priming enamel for all difficult surfaces.	
Main features	 Optimal anchorage to the surface. Satin. Odourless, water-based. For interiors and exteriors. Ideal for: galvanized sheet, PVC, aluminum, glass, wood, iron, metals. 	
Classification (UNI 8681)	B4. C.O.A.1.FA Single-component, physically drying, semilustrous, acrylic, top coating paint, in water dispersion.	
VOC Classification (Directive 2004/42/EC)	Single-component, with high performances. EU limit value for Multimax (cat. A/i): 140 g/L (2010) Multimax contains max 140 g/L COV.	
Application cycle	UNPAINTED SURFACES – For best anchorage and durability, the surface must be thoroughly degreased with a detergent and water, or with a washing thinner. Sand and apply one or more coats of product. Wait at least 12 hours' and then sand lightly. PAINTED SURFACES – If the pre-existing paintwork is in such condition as to make complete removal unadvisable, degrease the surface with a detergent and water and rinse. Brush off any peeling paintwork and sand thoroughly, or remove the loose paintwork with a stripper. Clean with a washing thinner, or with soap and water, and then apply one or more coats of product, taking care to sand lightly between coats.	
Practical advice	Environmental and surface conditions The surface must be dry and free of dust, grease and any other polluting substance. Room temperature: min. 10°C / max. 35°C Relative humidity: <75% Surface temperature: min. 10°C / max. 35°C	
Safety data	 Keep the tin tightly closed and protected from frost, hot source, and direct sunlights. No labelling required. User information is contained in the related safety sheet. Empty containers, or with traces of dried product film, must be disposed of according to local regulations. 	



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Specifications and other technical information	Method	Main data at 20°C and 60% relative humidity	
Coat finish and aspect	MPL 030	Satin	
gloss	(UNI 9389)	15 ÷ 30	
Density	MPL 007	1,060 ÷ 1,300	
g/ml	(UNI 8910)	1,000 ÷ 1,300	
Brookfield viscosity	MPL 021	2000 ÷ 3000	
cps	(ASTM D 2196)	2000 ÷ 3000	
Calculated spreading rate	MPL 052	12 ÷ 14	
sq. m/l	(ISO 7254)	12 - 17	
Recommended film thickness	MPL 056	30 ÷ 35	
microns per coat	(ASTM D 1186)	00 - 00	
Flash point	MPL 046	Non infiammabile	
Ĉ	(UNI 8909)		
Solid content	MPL 027	49 ÷ 53	
weight % (ref. to White RAL 9010)	(UNI 8906)	10 . 00	
Shelf life	MPL 064	At least 36 months	
(in cool and dry place)	(UNI 10154)		
Dry tack free	MPL 033	Max 0,5	
hrs			
Touch dry	MPL 033	Max 1	
hrs			
Hard dry	MPL 033	Max 12	
hrs			
Dry to recoat	MPL 037	12 ÷ 18	
hrs			
Exteriors/Interiors		Yes \ Yes	
Colours		According to shade card	
Binder		Acrylic	
Tool cleaner		Soap and water	
Thinner		Water	
Roller	MPL 063	2 ÷ 5%	
volume %			
Brush	MPL 063	2 ÷ 5%	
volume %			
Spray and air application	MPL 063	5 ÷ 10%	
volume %		1.2 ÷ 1.5 mm nozzle	
		Pressure 2.5 atm	

The above information is based on our best technical and practical knowledge. However, since the actual conditions in which the product is used are beyond our direct control, we provide no guarantee as to the effectiveness of the recommendations and suggestions contained herein. If in doubt, it is advisable to conduct preliminary tests and/or call in our Technical Service.



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MULTIMAX